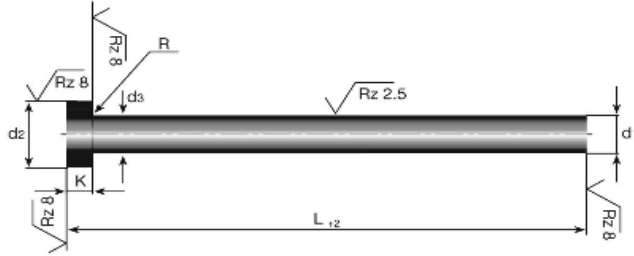


Metal Enjeksiyon

Malzeme : Sıcak İş Çeliği 1.2344

Sertlik : 65+2 HRC / Kafa 45+5 HRC

Yüzey : Nitritli ve taşlanmış



d1 g6	d2 -0,2	K -0,05	R +0,2	d3	L+2																					
					100	125	160	200	250	315	400	500	630	800	1000											
1	2,5	1,2	0,2	d1 +0,03	*	*	*	*	*	*	*	*	*	*	*	*										
1,5	3	1,5			*	*	*	*	*	*	*	*	*	*	*	*	*									
2,0	4	2			*	*	*	*	*	*	*	*	*	*	*	*	*									
2,5	5		*		*	*	*	*	*	*	*	*	*	*	*	*	*									
3,0	6	3	0,3		*	*	*	*	*	*	*	*	*	*	*	*	*									
3,2					*	*	*	*	*	*	*	*	*	*	*	*	*	*								
3,5	7				*	*	*	*	*	*	*	*	*	*	*	*	*	*								
4,0	8		5		0,5	*	*	*	*	*	*	*	*	*	*	*	*	*								
4,2						*	*	*	*	*	*	*	*	*	*	*	*	*	*	*						
4,5						10	7	0,8	*	*	*	*	*	*	*	*	*	*	*	*	*					
5,0		*							*	*	*	*	*	*	*	*	*	*	*	*	*	*				
5,2	12	10							1,0	*	*	*	*	*	*	*	*	*	*	*	*	*				
5,5										*	*	*	*	*	*	*	*	*	*	*	*	*	*	*		
6,0					14	12				1,0	*	*	*	*	*	*	*	*	*	*	*	*	*			
6,2											*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
6,5				16				14			1,0	*	*	*	*	*	*	*	*	*	*	*	*	*		
7,0												*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
7,5	18								16			1,0	*	*	*	*	*	*	*	*	*	*	*	*	*	
8,0													*	*	*	*	*	*	*	*	*	*	*	*	*	*
8,5			22		18					1,0			*	*	*	*	*	*	*	*	*	*	*	*	*	
9,0													*	*	*	*	*	*	*	*	*	*	*	*	*	*
9,5				24							22		1,0	*	*	*	*	*	*	*	*	*	*	*	*	*
10,0														*	*	*	*	*	*	*	*	*	*	*	*	*
10,5	26	24										1,0		*	*	*	*	*	*	*	*	*	*	*	*	*
11,0														*	*	*	*	*	*	*	*	*	*	*	*	*
12,0			32			26				1,0				*	*	*	*	*	*	*	*	*	*	*	*	*
12,5														*	*	*	*	*	*	*	*	*	*	*	*	*
13,0				32			28	1,0					*	*	*	*	*	*	*	*	*	*	*	*	*	
14,0													*	*	*	*	*	*	*	*	*	*	*	*	*	*
16,0	32								30			1,0	*	*	*	*	*	*	*	*	*	*	*	*	*	
18,0													*	*	*	*	*	*	*	*	*	*	*	*	*	*
20,0			32		32					1,0			*	*	*	*	*	*	*	*	*	*	*	*	*	
25,0													*	*	*	*	*	*	*	*	*	*	*	*	*	*